

[illegible]

mold inner core die is disclosed the

die. The inner core die includes one or more window mold members that extend from the

includes a pair of parallel ramps that provide a pair of inclined planes for separating

ramps allows the material to travel up the ramps and frees the material from the window

window mold member in a direction in which the molded piece is to be automatically

boss positioned between the ramps to further assist in separating and lifting the material